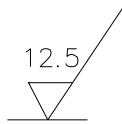


REV 01	DATE	ALTERED :
		CHD & APPD :



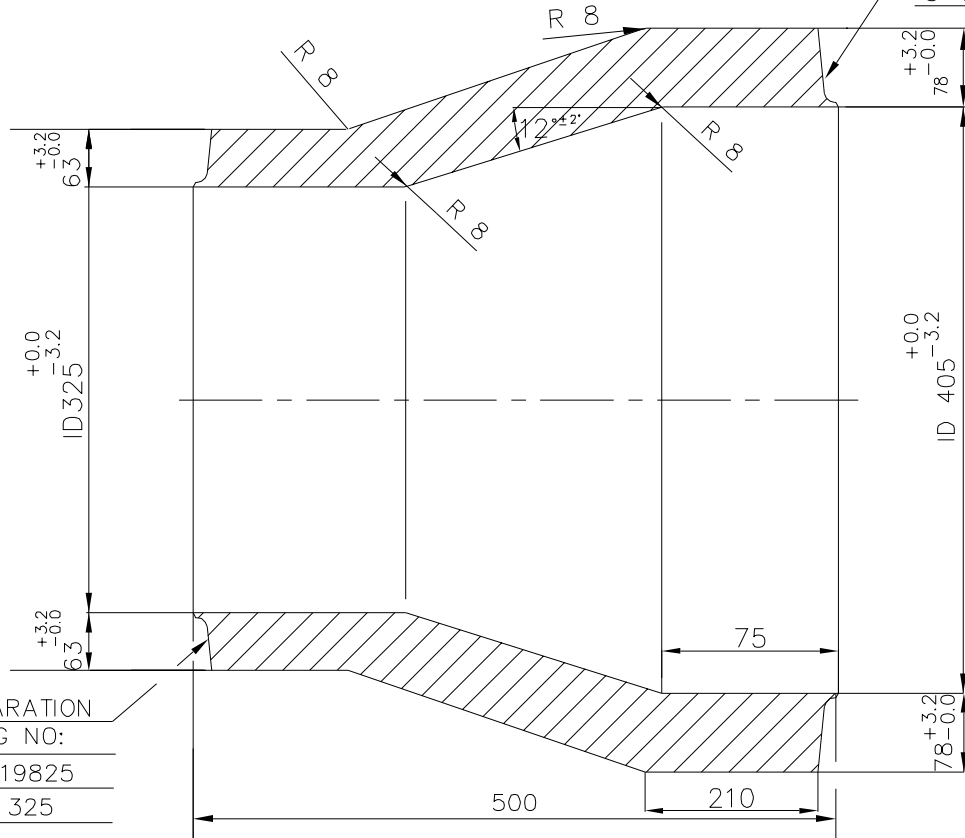
NOTES:

- 01 DESIGN PRESSURE : 390 kg/sq.cm(g)
02 DESIGN TEMPERATURE : 320 °C
03 HARD PUNCH "SA105" AT PLACE MARKED WITH ✕
04 FOLLOW APPLICABLE TDC

EDGE PREPARATION

AS PER DRG NO:
3-80-300-19825

STY-P, d1=405

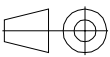


EDGE PREPARATION
AS PER DRG NO:

3-80-300-19825

FIG-P, d1 = 325

	BW REDUCER ID405X75/ID325X63 L=500		92 117 331 0000	A		495	403
			SA 105				
VARIANT NUMBER	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT(KG)	
			MATERIAL SPECN			QUANTITY	

 BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017				DRN	NAME P SURESH	SIGNATURE	DATE 15.05.17
				CHD	R SESHAGIRI		15.05.17
				APPD	R.SESHAGIRI		15.05.17
DEPT BM	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 555.297	REF TO ASSY / OLD DWG		
CODE 121							
TITLE BW REDUCER ID405X75/ID325X63–SA105					DRAWING NO : 4-80-425-83219		REV 00